



Product main features

3 in 1 highlighter: ultrafine tip for precision and chisel tip for medium and broad strokes. Water-based quick drying ink prevents the marker colour from smearing. Available in 6 colours.

Body made with polypropylene , Chisel nib - Diameter: 3.8mm - Broad to fineline 3.7mm x 1mm average Water based ink - Odour free **Available in 6 colours** - Inks produced by internal and external sourced Waterbased ink **Ultra-fine point nib** - 0.4 -0.5 mm average line width **Coloured Polypropylene** - Provides consistant precision ventilated cap Minimizes the risk of asphyxia if inhaled Audible snap to verify seal Made with ultra resistant material

Manufacturing process and controls

Semi-automatic assembly and barrel decoration

- Automatic injection molding process - Incoming inspection on raw materials
- Internal components: n/a (partial inks)
- Products audited prior to shipment
- Visual and functional aspects tested prior to release.

Laboratory controls

Ink and nib: physico-chemical measures

- Mileage, laydown and recovery, cap off time, drop test, bleed through evaluation, point wear, smoothness, oven leakage, weight loss, ink system robustness
- Mechanical force testing of component fits
- Age tests at 23°C, 48°C, & 55°C; evaporation test at 23°C & 48°C

Production controls

- Visual and measured control during assembly process to monitor quality
- Dimensional control on molded components checked at standard intervals
- Writing tests, component removal forces, resistance test as well as visual inspections verified for quality
- All products checked for ink, tip, and core plastic components along with writing/marking function
- AQL standards used in approval of all components

Compliance with standards and regulations

Product /

- Ink assessed by an external toxicologist (ASTM D-4236)
- Heavy Metal content tested by an external laboratory (EN71-3: 1995, 16 CFR 1303, REACH - ANNEX XVII-entry n°23 and entry n°63)
- Cap compliant with safety cap standard (ISO 11540 / BS 7272-1)
- End plug compliant with safety end-plug standard (BS 7272-2)

Packaging

Packaging complies with European directive (94/62/EC) relating to packaging and packaging waste

Environment and social responsability

Environment

- Water based ink
- **PVC** free product
- Packaging compliant with packaging & packaging waste European directives: 94/62/EC TBC

Social responsability

- Made in China
- BIC Group Code of Conduct based on ILO conventions
- Third party assessment process with corrective action

Logistics data

Product

- Length: 152.0 mm
- Width: 1.02 mm
- Height: 1.02 mm
- Weight: 6.94 g

Packaging

- Box of 6